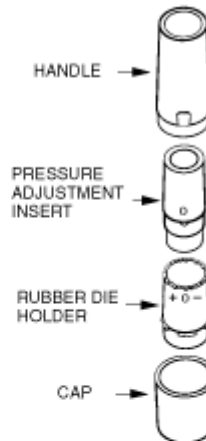


Insta Mark 126 Re-Inking Instructions

1. Remove the *cap* and the *handle* portion of the stamp. Next, remove the *pressure adjustment insert*. Hold the *rubber die holder* in one hand and begin adding IM ink.

2. Add 15-20 drops of Insta Mark 126 ink to the open back of the rubber die holder. Reassemble stamp by re-inserting the *adjustment insert* into the rubber die holder. When reassembling, always return *adjustment insert* to the "0-0" position. Test stamp on sample surface to make sure *pressure adjustment insert* is positioned correctly. **PRESSURE INSERT SHOULD BE POSITIONED SO THAT STAMP FACE JUST EXCEEDS PLASTIC CASING.** If pressure insert is *not* adjusted properly your mark can be very heavy or incomplete.



3. ADJUSTING PRESSURE INSERT FOR HEAVY OR INCOMPLETE MARKS.

For heavy marks adjust one negative (-) increment at a time counter clockwise. Test after each increment adjustment until stamp face just exceeds plastic casing and a clear, sharp impression occurs. For light or incomplete marks adjust one positive (+) increment by turning clockwise until a clear, sharp impression occurs. If the mark remains light after 15 minutes, re-ink again.

4. Re-Inking Parameters:

The Insta Mark 126 should be re-inked every 2,000 marks or so. **It is important not to run the stamp completely dry.** By adding the appropriate number of drops (15-20) every 2,000 marks you will be able to keep the stamp moist and in condition to handle high volume marking or long term storage.

!